

**Indexable insert for turning VBMT 160408, for medium machining, Grade: HBT020****Order data**

Order number	261259 HBT020
GTIN	4062406257651
Item class	22D

Technical description

Cutting depth a_p	0.5 - 2.5 mm
Coating	TiCN
Chip breaker	PM
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Cutting speed v_c main application	100 - 280 m/min
Number of changes/inserts	2
ISO code indexable insert	VBMT 160408
Grade	HBT020
Corner radius	0.8 mm

Main application	P
Feed f	0.12 - 0.3 mm/rev.
Tool material	Carbide
Type of product	Indexable insert for turning